# **Procedure 7.19 - Replacing the Magnet Pivot Assembly**

#### **IMPORTANT**

Use this procedure when you must install a new magnet assembly, eddy current disk, target label and magnet pivot assembly.

## Removing the Magnet Pivot Assembly

 Turn off the EFX 544 with the circuit breaker, then unplug the power cord from the wall outlet.

#### WARNING

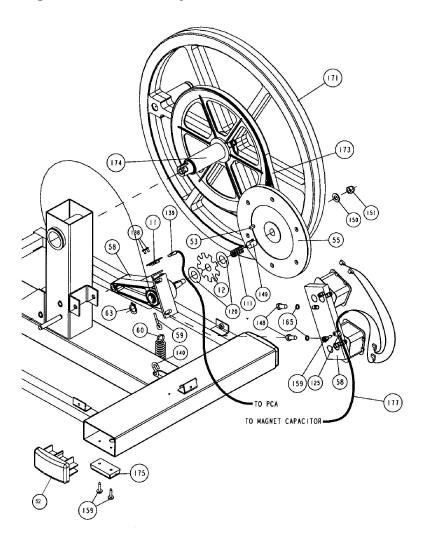
Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

- 2. Remove the rear cover as described in Procedure 7.1.
- 3. Remove the flywheel belt as described in Procedure 7.15.
- 4. Remove the screw(s) that secure(s) the speed sensor assembly to the magnet pivot assembly.
- 5. Disconnect the magnet cables from the magnet assembly.
- 6. Remove the snap ring from one end of the magnet weldment pivot pin.
- 7. Use the rubber mallet to tap the magnet weldment pivot pin out of the magnet weldment.
- 8. Remove the tension spring from the magnet weldment (see Diagram 7.12).

## **Replacing the Magnet Pivot Assembly**

- 9. Place the tension spring onto the EFX 544 frame and the new magnet pivot assembly.
- 10. Position the magnet pivot assembly against the EFX 544 frame. Push the magnet weldment pivot pin into the magnet weldment. If necessary, use a rubber mallet to push the pivot pin into the magnet weldment.
- 11. Replace the snap ring into the end of the pivot pin.

**Diagram 7.7 - Magnet Pivot Assembly** 



- 12. Position the speed sensor so that the sensor "legs" evenly straddle the edge of the speed label.
- 13. Replace the screw(s) that secure(s) the speed sensor to the magnet pivot assembly.

### **CAUTION**

Rotate the eddy current disk assembly shaft. Check to be sure that the speed label does not rub against the speed sensor.

- 14. Connect the magnet cables to the magnet assembly.
- 15. Replace the flywheel belt as described in Procedure 7.15.
- 16. Re-install the rear cover as described in Procedure 7.1, then check the operation of the EFX 544 as described in Section Four.